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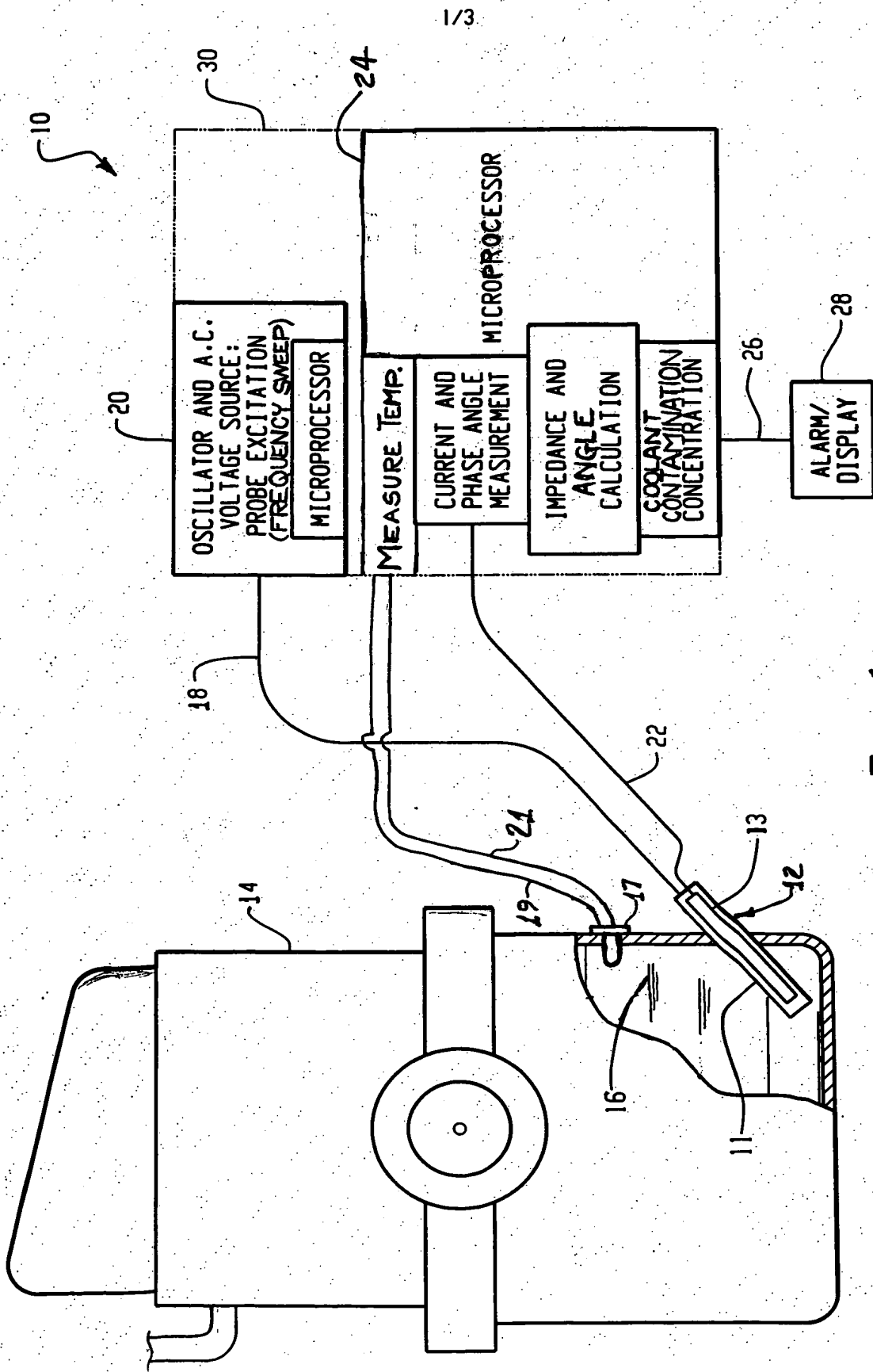
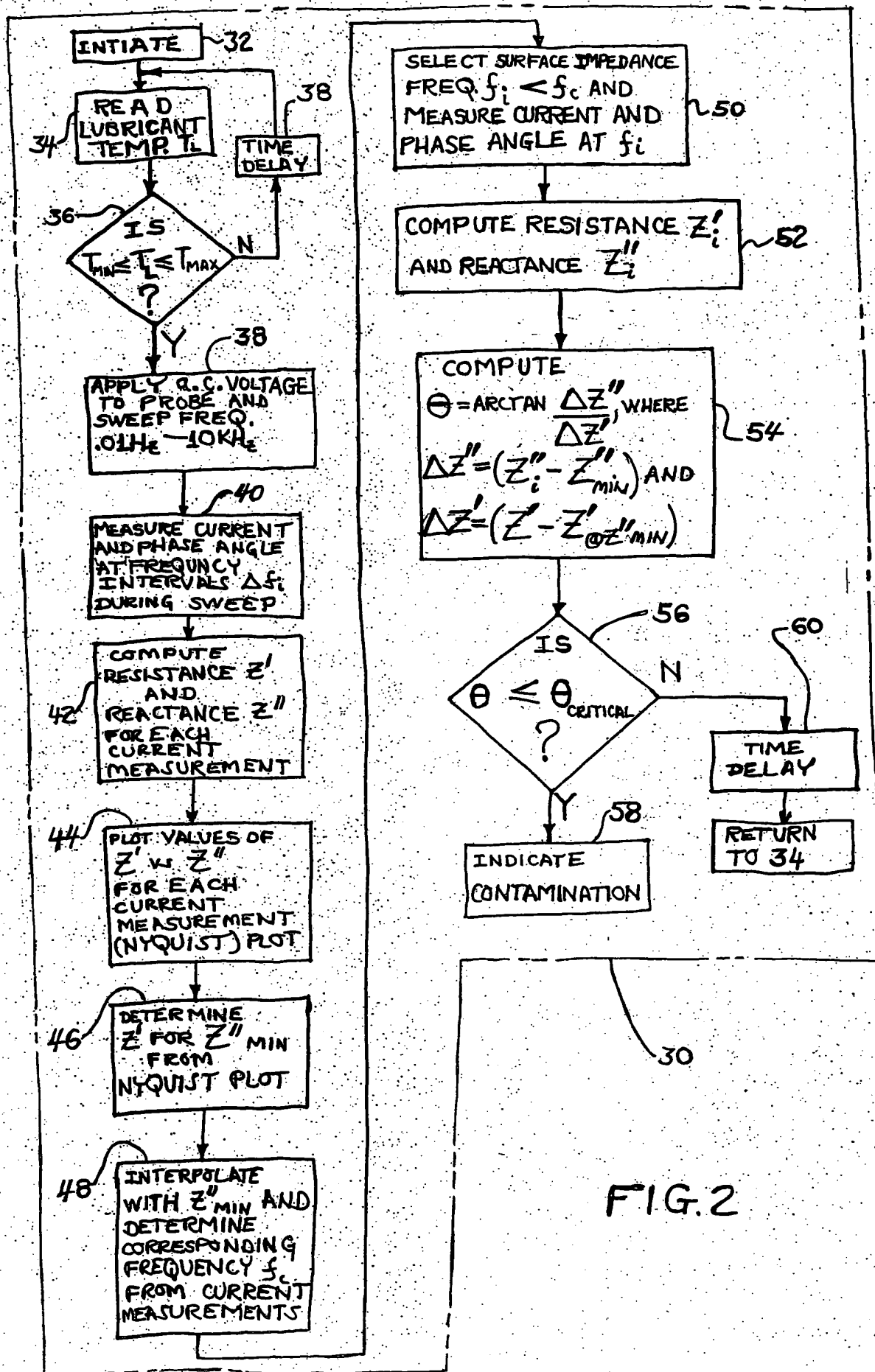


Fig. 1



SAE CI-4, 15W40 Field Sample, Addition of Water - Ethylene Glycol Mixture (50/50),  
 Concentric Probe, LUBRICANT Temperature: 102°C - 103°C

FIG. 3

